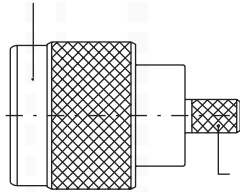


CABLE ASSEMBLY INSTRUCTIONS

Crimp type connectors(1)

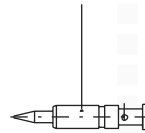
A

CONNECTOR BODY

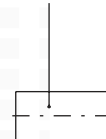


INNER FERRULE

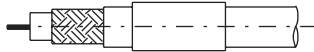
CENTER CONTACT



CRIMP FERRULE



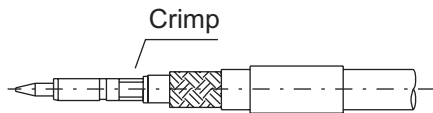
1.



Preparation of cable

- (1) Slide crimp ferrule onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

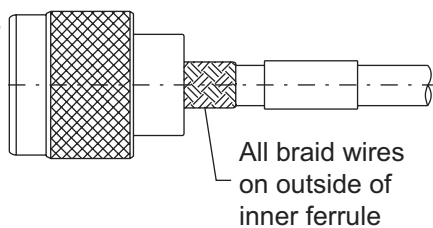
2.



Crimp center contact to cable center conductor

- (1) Insert cable center conductor into center contact until it butts against cable dielectric.
- (2) Crimp (or solder) center contact.

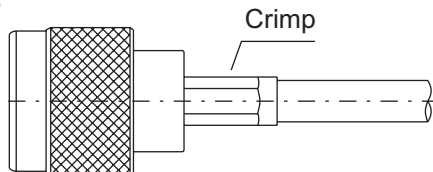
3.



Attach cable to connector body

- (1) Insert cable assembly into rear of connector body, with all braid wires on outside of inner ferrule.
- (2) Push cable assembly forward until contact snaps into place in insulator.

4.



Final assembly

- (1) Slide crimp ferrule forward until flush with connector body and crimp.

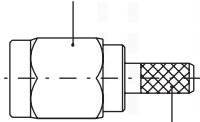
Note:

CABLE ASSEMBLY INSTRUCTIONS

Crimp type connectors(2)

B

CONNECTOR BODY



INNER FERRULE

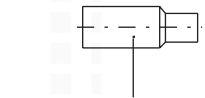
CENTER CONTACT



BUSHING

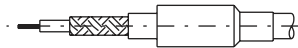


BARREL



CRIMP FERRULE

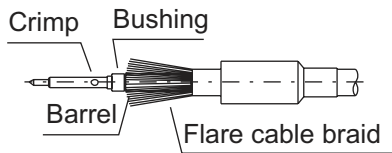
1.



Preparation of cable

- (1) Slide crimp ferrule onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

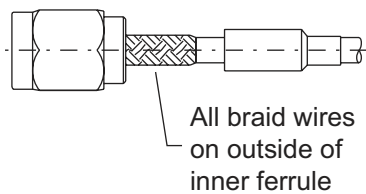
2.



Crimp center contact to cable center conductor

- (1) Flare slightly end of cable braid to facilitate insertion of inner ferrule.
- (2) Slide barrel and bushing onto cable dielectric.
- (3) Place center contact on cable center conductor and crimp in place.

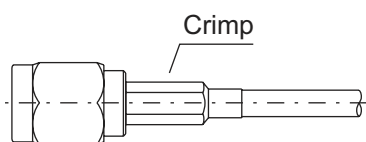
3.



Attach cable to connector body

- (1) Insert cable assembly into rear of connector body, whit all braid wires on outside of inner ferrule.
- (2) Push cable assembly forward until contact snaps into place in insulator.

4.



Final assembly

- (1) Slide crimp ferrule forward until flush with connector body and crimp.

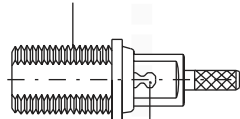
Note:

CABLE ASSEMBLY INSTRUCTIONS

Crimp type connectors(3)

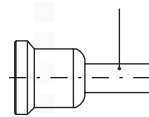
C

CONNECTOR BODY

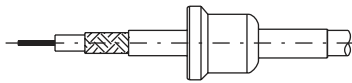


CENTER CONTACT

CRIMP FERRULE



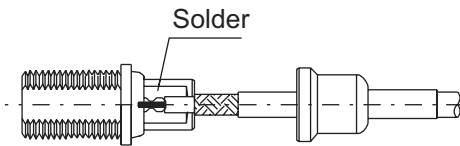
1.



Preparation of cable

- (1) Slide crimp ferrule onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

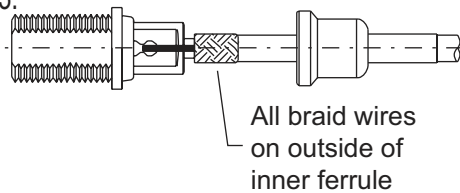
2.



Crimp center contact to cable center conductor

- (1) Insert cable into connector body with center conductor placed in contact slot, and with all braid wires on outside of inner ferrule.
- (2) Soft solder center contact to cable center conductor.

3.

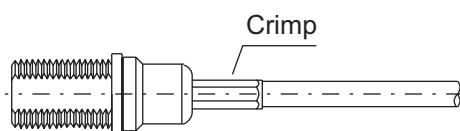


All braid wires
on outside of
inner ferrule

Attach cable to connector body

- (1) Insert cable assembly into rear of connector body, with all braid wires on outside of inner ferrule.
- (2) Push cable assembly forward until contact snaps into place in insulator.

4.



Crimp

Final assembly

- (1) Slide crimp ferrule forward until flush with connector body and crimp.

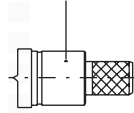
Note:

CABLE ASSEMBLY INSTRUCTIONS

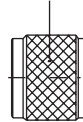
Crimp type connectors(4)

D

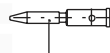
CONNECTOR BODY



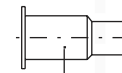
SHELL



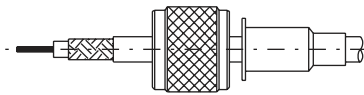
CENTER CONTACT



CRIMP FERRULE



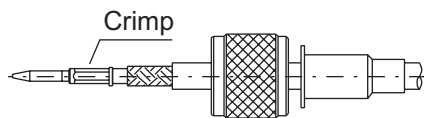
1.



Preparation of cable

- (1) Slide crimp ferrule and shell onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

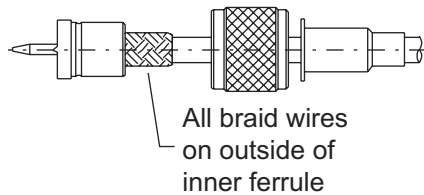
2.



Crimp center contact to cable center conductor

- (1) Insert cable into connector body with center conductor placed in contact slot, and with all braid wires on outside of inner ferrule.
- (2) Soft solder center contact to cable center conductor.

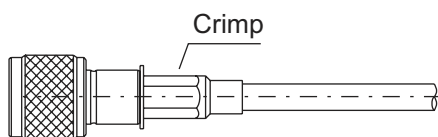
3.



Attach cable to connector body

- (1) Insert cable assembly into rear of connector body, with all braid wires on outside of inner ferrule.
- (2) Push cable assembly forward until contact snaps into place in insulator.

4.



Final assembly

- (1) Slide shell forward to connector body, then slide crimp ferrule until flush with connector body and crimp.

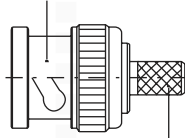
Note:

CABLE ASSEMBLY INSTRUCTIONS

Crimp type connectors(5)

E

CONNECTOR BODY



INNER FERRULE

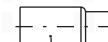
INSULATOR



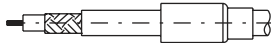
CENTER CONTACT



CRIMP FERRULE



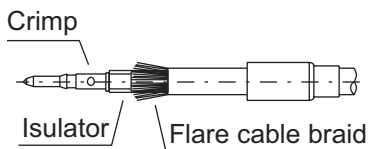
1.



Preparation of cable

- (1) Slide crimp ferrule and shell onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

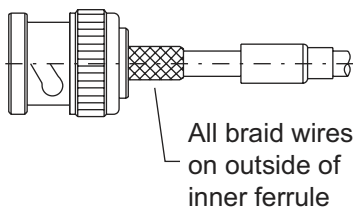
2.



Crimp center contact to cable center conductor

- (1) Flare slightly end of cable braid to facilitate insertion of inner ferrule.
- (2) Place center contact on cable center conductor and crimp in place.

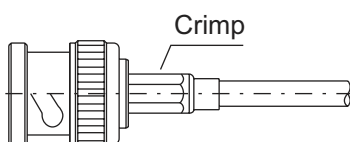
3.



Attach cable to connector body

- (1) Insert cable assembly into rear of connector body, with all braid wires on outside of inner ferrule.
- (2) Push cable assembly forward until contact snaps into place in insulator.

4.



Final assembly

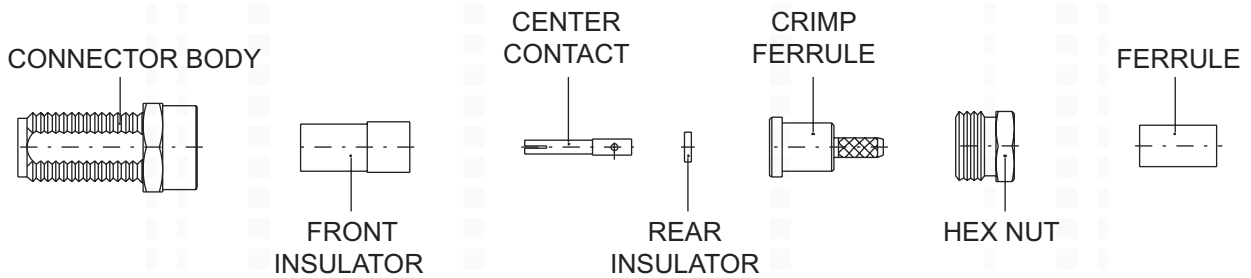
- (1) Slide crimp ferrule forward until flush with connector body and crimp.

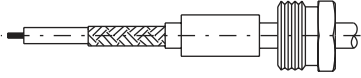
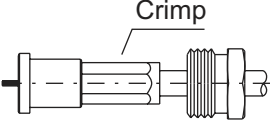
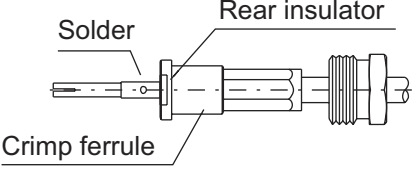
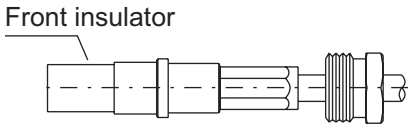
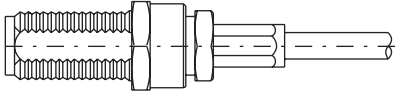
Note:

CABLE ASSEMBLY INSTRUCTIONS

Crimp type connectors(6)

F



<p>1.</p> 	<p>Preparation of cable</p> <p>(1) Slide hex nut and ferrule onto cable. (2) Strip cable to recommended dimensions shown in catalogue.</p>
<p>2.</p> 	<p>Crimp center contact to cable center conductor</p> <p>(1) Place crimp ferrule between cable dielectric and braid. (2) Slide ferrule forward until braid and crimp.</p>
<p>3.</p> 	<p>Solder center contact cable center conductor</p> <p>(1) Slide on rear insulator inside crimp ferrule and center contact (these parts must butt). (2) Solder center contact to cable center conductor.</p>
<p>4.</p> 	<p>Install insulator</p> <p>(1) Install front insulator over center contact and near the crimp ferrule.</p>
<p>5.</p> 	<p>Final assembly</p> <p>(1) Mount cable assembly and hardware into connector body. (2) Screw and tighten nut.</p>

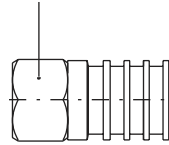
Note:

CABLE ASSEMBLY INSTRUCTIONS

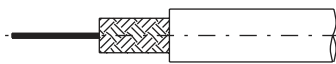
Crimp type connectors(7)

G

CONNECTOR BODY



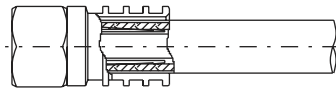
1.



Preparation of cable

- (1) Slide connector body onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

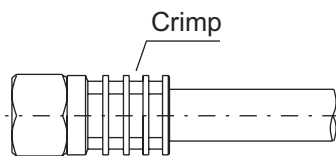
2.



Attach cable to connector body

- (1) Push cable assembly forward until stop into place in connector body.

3.



Final assembly

- (1) Crimp in place.

Note: