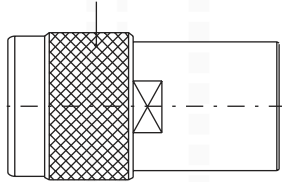


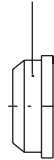
# CABLE ASSEMBLY INSTRUCTIONS

## Screw on type(clamp) connectors(1) |

CONNECTOR BODY



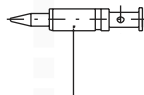
BRAID CLAMP



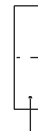
WASHER



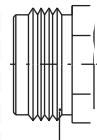
CENTER CONTACT



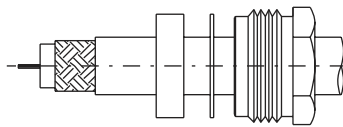
BUSHING



NUT



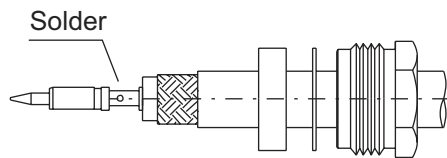
1.



### Preparation of cable

- (1) Slide crimp ferrule onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

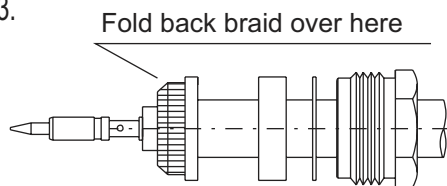
2.



### Solder center contact to cable center conductor

- (1) Insert cable center conductor into center contact until it butts against cable dielectric.
- (2) Solder center contact.

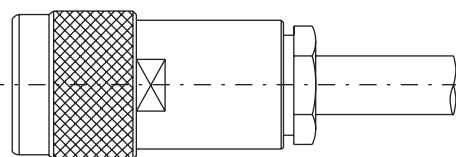
3.



### Install braid clamp

- (1) Place braid clamp over cable braid.
- (2) Comb braid wires out straight and fold back over front shoulder of braid clamp.
- (3) Trim braid wires flush with edge of braid clamp.

4.



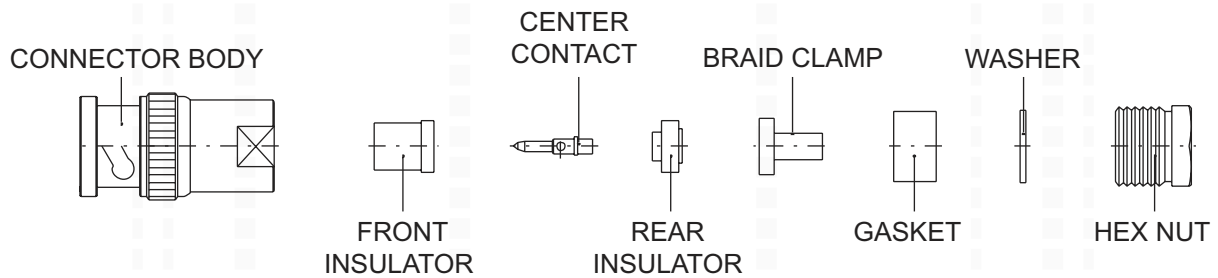
### Final assembly

- (1) Mount cable assembly and hardware into connector body.
- (2) Screw and tighten nut.

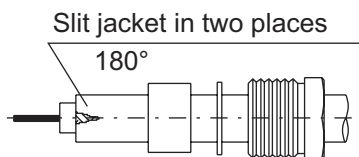
Note:

# CABLE ASSEMBLY INSTRUCTIONS

## Screw on type(clamp) connectors(2) J



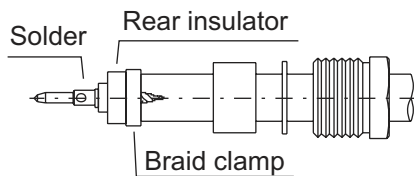
1.



### Preparation of cable

- (1) Slide hex nut, washer and gasket onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.
- (3) Slit cable jacket in two places, 180° apart.

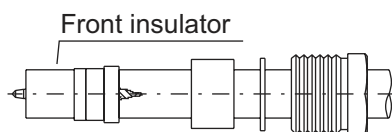
2.



### Solder center contact cable center conductor

- (1) Place braid clamp between cable electric and braid.
- (2) Slide on rear insulator and center contact. (these part must butt).

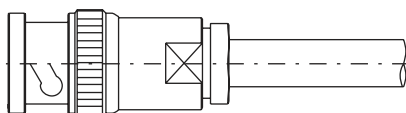
3.



### Install insulator

- (1) Install front insulator over center contact.

4.



### Final assembly

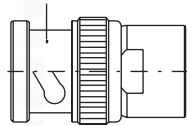
- (1) Mount cable asseby and hardware into connector body.
- (2) Screw and tighten unt.

Note:

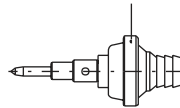
# CABLE ASSEMBLY INSTRUCTIONS

## Screw on type(quick) connectors(3) K

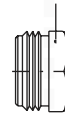
CONNECTOR BODY



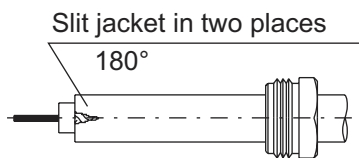
CENTER SEAT



HEX NUT



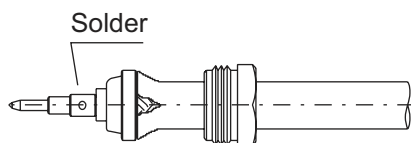
1.



### Preparation of cable

- (1) Slide hex nut onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.
- (3) Slit cable jacket in two places, 180° apart.

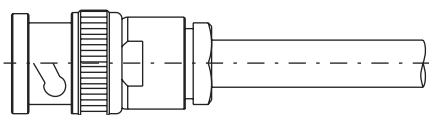
2.



### Solder center contact to cable center conductor

- (1) Insert cable seat into cable between braid and jacket.
- (2) Solder center contact to cable center conductor.

3.



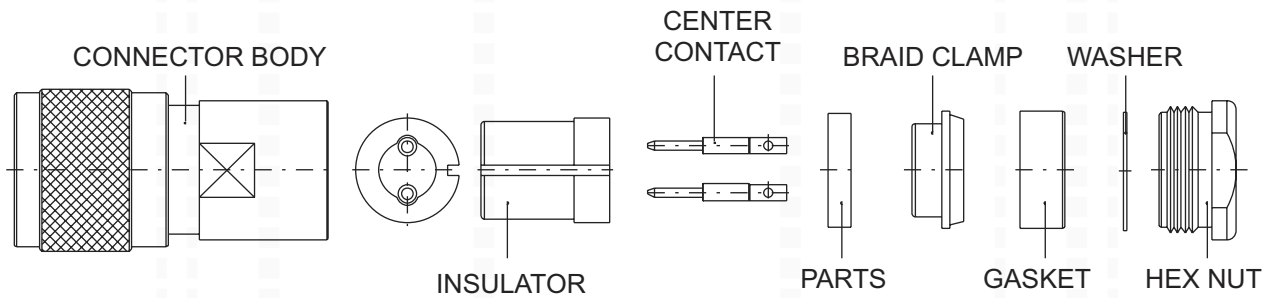
### Final assembly

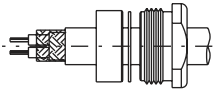
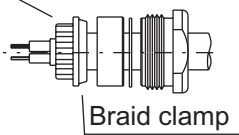
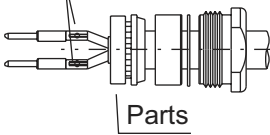
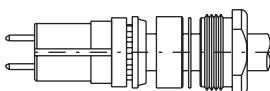
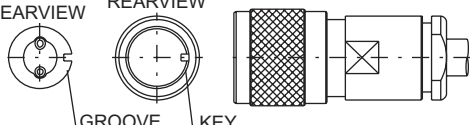
- (1) Mount cable assembly and hardware into connector body.
- (2) Screw and tighten hex nut.

Note:

# CABLE ASSEMBLY INSTRUCTIONS

## Screw on type(clamp) connectors(4)L

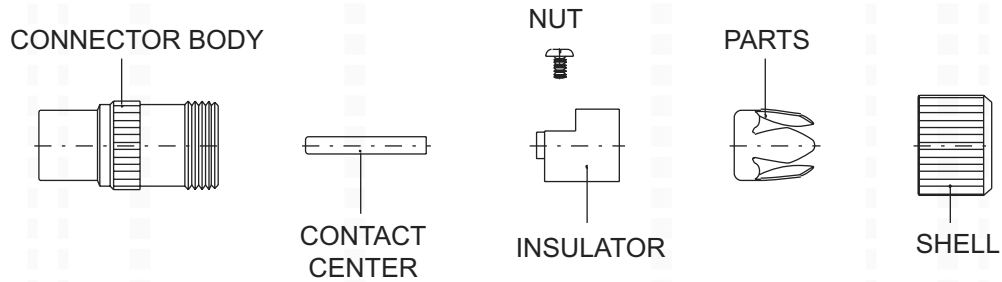


<p>1.</p> 	<p><b>Preparation of cable</b></p> <ol style="list-style-type: none"> <li>(1) Slide hex nut, washer and gasket onto cable.</li> <li>(2) Strip cable to recommended dimensions shown in catalogue.</li> </ol>
<p>2.</p> <p>Fold back braid over here</p>  <p>Braid clamp</p>	<p><b>Install braid clamp</b></p> <ol style="list-style-type: none"> <li>(1) Place braid clamp over cable braid.</li> <li>(2) Comb braid wires out straight and fold back over front shoulder of braid clamp.</li> <li>(3) Trim braid wires flush with edge of braid clamp.</li> </ol>
<p>3.</p> <p>Solder</p>  <p>Parts</p>	<p><b>Solder center contact to cable center conductor</b></p> <ol style="list-style-type: none"> <li>(1) Slide parts onto cable braid.</li> <li>(2) Insert cable center conductor into center contact until it butts against cable dielectric.</li> <li>(3) Solder center contact.</li> </ol>
<p>4.</p> 	<p><b>Attach cable to insulator</b></p> <ol style="list-style-type: none"> <li>(1) Push cable assembly forward until contact parts into place in insulator.</li> </ol>
<p>5.</p> <p>INSULATOR REARVIEW</p> <p>BODY REARVIEW</p> <p>GROOVE</p> <p>KEY</p> 	<p><b>Final assembly</b></p> <ol style="list-style-type: none"> <li>(1) Install cable assembly level at insulator and connector body of groove and key.</li> <li>(2) Mount cable assembly and hardware into connector body.</li> <li>(3) Screw and tighten nut.</li> </ol>

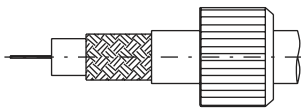
Note:

# CABLE ASSEMBLY INSTRUCTIONS

## Screw on type(clamp) connectors(5) M



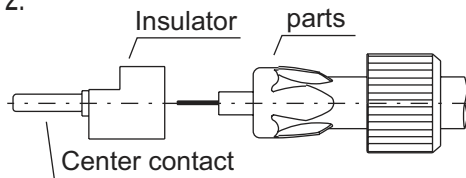
1.



### Preparation of cable

- (1) Slide shell onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.

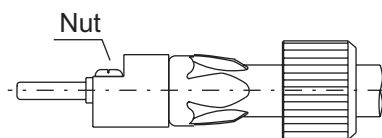
2.



### Install hardware

- (1) Slide parts onto cable and attach to braid.
- (2) Push center contact into insulator in place.

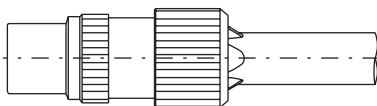
3.



### Attach center contact to cable center conductor

- (1) Insert cable center conductor into center contact until it stops.
- (2) Screw and tighten nut.

4.



### Final assembly

- (1) Insert cable assembly into connector body.
- (2) Screw and tighten shell.

Note: