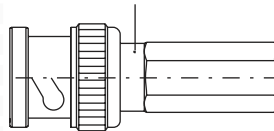


CABLE ASSEMBLY INSTRUCTIONS

Twist-on type connectors(1)

N

CONNECTOR BODY



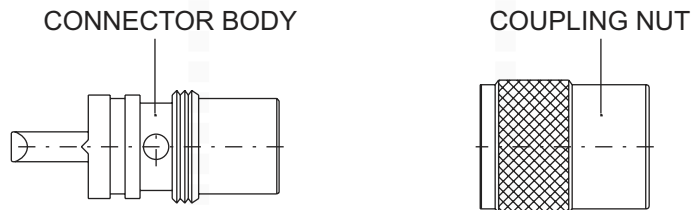
<p>1.</p>	<p>Preparation of cable (1) Strip cable to recommended dimensions shown in catalogue.</p>
<p>2.</p> <p>0.8(1/32")</p>	<p>Screw cable braid (1) The insulator appears 0.8mm at least when turn braid of cable by clockwise direction.</p>
<p>3.</p>	<p>Attach center contact to cable center conductor (1) Be careful insert cable center conductor into hole in rear of center contact.</p>
<p>4.</p>	<p>Final assembly (1) Screw cable assembly into connector body in a clockwise direction until it staps.</p>

Note:

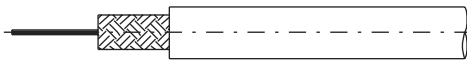
CABLE ASSEMBLY INSTRUCTIONS

Twist-on type connectors(2)

○



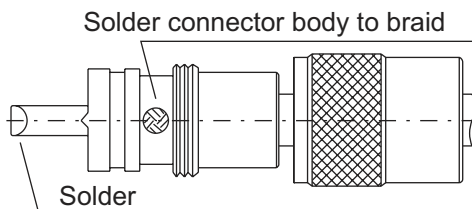
1.



Preparation of cable

- (1) Slide hex nut onto cable.
- (2) Strip cable to recommended dimensions shown in catalogue.
- (3) Slit cable jacket in two places, 180° apart.

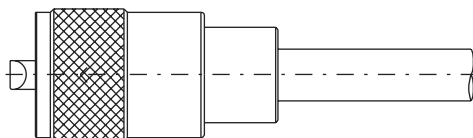
2.



Solder center contact to cable center conductor

- (1) Insert cable seat into cable between braid and jacket.
- (2) Solder center contact to cable center conductor.

3.



Final assembly

- (1) Mount cable assembly and hardware into connector body.
- (2) Screw and tighten hex nut.

Note: